

605AN polishing paste & 605 base

SCOPE

605AN polishing paste contains fine particles providing glossy finishes, by abrasion of the surface rather than by waxing. That paste does not dry. Longer the barrel runs, better the result is.

605AN paste is recommended in the following cases:

- . High quality is required.
- . For the items which need to be dyed later.

INSTRUCTIONS FOR USE

Preparation of the barrel:

For a hexagonal or octagonal barrel:

- . Length: 60 cm, diameter: 60 cm.
- . Rotation speed: 24 to 30 rpm

Fill the compartment of barrel until the level of its axis with approximately 22 kg of wooden pegs :

100% lozenge 6 or 50% lozenge 6 + 50% cube 6.

- . Run for 12 hours to remove sawdust.
- . Possibly be added some cellulose acetate sheets or clean wooden pieces to prepare pegs.
- . Add 300 g of **605 base**. **605 base** is a preparation which enables **605AN paste** to stick on pegs.
- . Run for 2 hours.
- . Add 500 g of **605AN paste** and mix by hand.
- . Run for 4 hours.
- . Add 300 g of **605AN paste**.
- . Run for 4 hours.

1st cycle:

- . Add the items to be polished, free from traces of grinding pastes.
- . Cellulose acetate items could go through acetone vapors.
- . Run for 16 to 24 hours.
- . Remove the items. They must have a thin greasy layer.
- . Ultra-sonic clean with **6179 detergent** (technical bulletin 15 NE 01).

Following cycles:

For every new grinding cycle:

- . Add 150 g of **605AN paste**. Mix by hand and run for 10 minutes.
- . Add the items to be polished. Run for 16 to 24 hours.

STANDARD PACKAGING

Metal pail of 30 kg.